Leica Commands

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| Controller Address | OpCode | Data | Response | Note |
| 8 (system commands) | F0 | - | F0 | Software Reset, activates reset |
| 8 | F1 | - | F1 xx xx xx  xx xx | PartID with leading 0 |
| 8 | F2 | - | F2 | Confirm login / Check vital signs |
| 8 | F3 |  | F3 xx | xx = 00 buffer overflow  xx = 03 unknown command  xx = 07 bad parameter  xx = 0C bad checksum  xx = 0D Command too short (CR too early) |
| 8 | F5 | - | F5 xx yy zz | Response: Controller Version  xx = 01 .. FF, Hardware Revision  yy = 01 .. FF, Major Revision  zz = 01 .. FF, Minor Revision |
|  |  |  |  |  |
| 5 (cutting motor) | 20 | xx = 00 motor off  xx = 01 motor on  xx = FF get Status | xx = 00 motor off  xx = 01 motor on  xx = FF get Status |  |
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